

EE-SX670/470/671/471/672/472/673/473/674/474

Photomicrosensor with 100-mA Switching Capacity that can be Built into Equipment

- Standard, L-shaped, T-shaped, and close mounting models available
- Models available with Light-ON or Light-ON/Dark-ON output configurations
- Response frequency as high as 1 kHz
- Easy operation monitoring with bright Light-ON indicator
- Wide operating voltage range (5 to 24 VDC) makes smooth connection of the photomicrosensor with TTLs, relays, and programmable controllers (PLC) possible
- Dust-proof slit
- Convert to PNP output with EE-2002 conversion connector



Ordering Information

Appearance	Sensing method	Slot width	Output configuration	Weight	Part Number
Standard	Transmissive	5 mm	Light-ON/Dark-ON*	Approx. 3.1 g	EE-SX670
			Light-ON		EE-SX470
L-shaped			Light-ON/Dark-ON*	Approx. 3.0 g	EE-SX671
			Light-ON		EE-SX471
T-shaped			Light-ON/Dark-ON*	Approx. 2.4 g	EE-SX672
and a second			Light-ON		EE-SX472
Close-mounting			Light-ON/Dark-ON*	Approx. 2.3 g	EE-SX673
			1: 11 011		
3001			Light-ON		EE-SX473
Close-mounting	1		Light-ON/Dark-ON	Approx 3.0 g	EE-SX674
****			Light-ON		EE-SX474

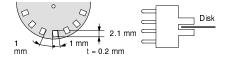
^{*}The Light-ON/Dark-ON models can be used as Light-ON models when the L terminal and positive (+) terminal are short-circuited. To use them as Dark-ON models do not short-circuit these terminals.

Specifications

■ RATINGS

Item		Standard		L-shaped		T-shaped		Close-mounting	
		EE-SX670(A),		EE-SX	671(A),	EE-SX672(A),		EE-SX673(A),	
		EE-SX470		EE-S	X471	EE-SX472		EE-SX473	
								EE-SX674(A),	
						EE-SX474			
Supply vo	ltage	5 to 24 VDC	±10%, ripple	e (p-p)∶ 10% n	nax.				
Current co	onsumption	35 mA max.							
Standard	reference object	Opaque: 0.8	3 x 2 mm						
Differentia	al distance	0.025 mm							
Control ou	ıtput	At 5 to 24 V	DC: 100-mA	oad current (l _C) with a resi	dual voltage	of 0.8 V max.		
		When driving TTL: 40-mA load current (I _C) with a residual voltage of 0.4 V max.							
Output	Transistor on out-	OFF (ON	ON	OFF (ON	ON	OFF (ON	ON	OFF (ON	ON
configu-	put stage without	if set to		if set to		if set to		if set to	
ration	detecting object	Light-ON)		Light-ON)		Light-ON)		Light-ON)	
	Transistor on out-	ON (OFF	OFF	ON (OFF	OFF	ON (OFF	OFF	ON (OFF	OFF
	put stage with de-	if set to		if set to		if set to		if set to	
	tecting object	Light-ON)		Light-ON)		Light-ON)		Light-ON)	
Indica-	Without detecting	ON							
tor*	object								
	With detecting ob-		OFF						
ject									
Response frequency**		1 kHz max. (3 kHz typ.)							
Light source		GaAs infrared LED with a peak wavelength of 940 nm							
Receiver		Si phototransistor with a sensing wavelength of 850 nm max.							
Connectin	ng method	EE-1001/1006 Connectors; soldering terminals							

^{*}The indicator is GaP red LED (peak emission wavelength: 690 nm).
**The response frequency was measured by detecting the following disks rotating.



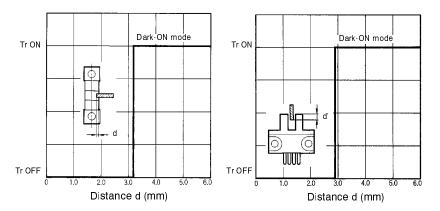
■ CHARACTERISTICS

Ambient illumination*		Fluorescent light: 1,000 lx max.
Ambient temperature Operating		-10° to 55°C
	Storage	-25° to °C
Ambient humidity Operating		45% to 85%
Storage		35% to 95%
Vibration resistance Destruction		20 to 2,000 Hz, (with a peak acceleration of 10 G), 1.5-mm double amplitude for 2 hrs (with 4-minute cycles) each in X, Y, and Z directions
Shock resistance Destruction		500 m/s ² (approx. 50G) for 3 times each in X, Y, and Z directions
Soldering heat resistance**		$260^{\circ}\pm5^{\circ}$ C when the portion between the tip of the terminals and the position 1.5 mm from the terminal base is dipped into the solder for 10 ± 1 seconds

^{*}The ambient luminance is measured on the surface of the receiver. **This conforms to MIL-STD-750-2031-1.

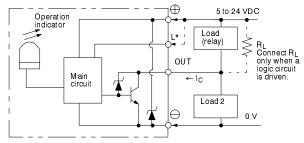
Engineering Data

■ SENSING POSITION CHARACTERISTICS (TYPICAL)



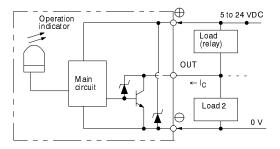
Operation

■ INTERNAL/EXTERNAL CIRCUIT DIAGRAMS EE-SX670, -SX671, -SX672, -SX673 (Light-ON/Dark-ON)

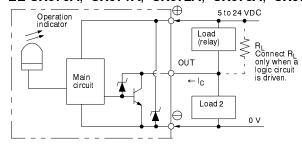


Note: When using on voltage output, always insert a resistor in RL and use load 2.

EE-SX470, -SX471, -SX472, -SX473, SX474 (Light ON)



EE-SX670A, -SX671A, -SX672A, -SX673A, -SX674A (Light-ON/Dark-ON)



■ TIMING CHART

Light-ON

	Incident Interrupted	
LIGHT indicator (red)	ON OFF	
Output transistor	ON OFF	
Load (relay)	Operates Releases	
Output voltage (logic)	H L	

Dark-ON

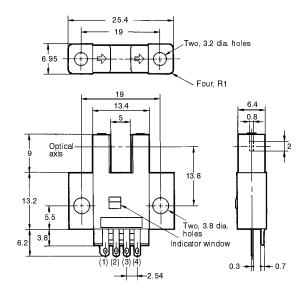
	Incident Interrupte	ed
LIGHT indicator (red)	ON OFF	
Output transistor	ON OFF	
Load (relay)	Operates Releases	
Output voltage (logic)	H L	

Dimensions

Unit: mm

■ EE-SX670, EE-SX470



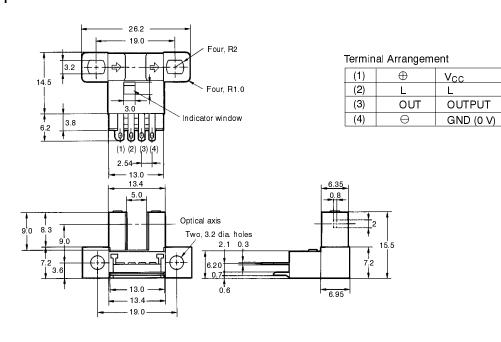


Terminal Arrangement

(1)	\oplus	Vcc
(2)	L	
(3)	OUT	OUTPUT
(4)	Θ	GND (0 V)

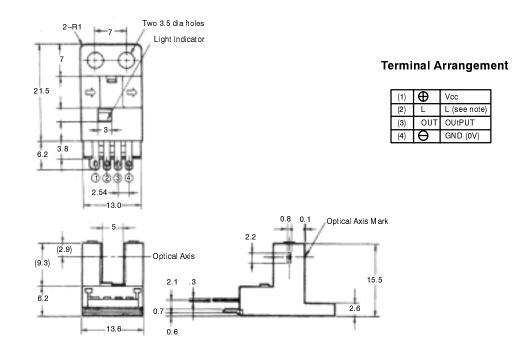
EE-SX671, EE-SX471





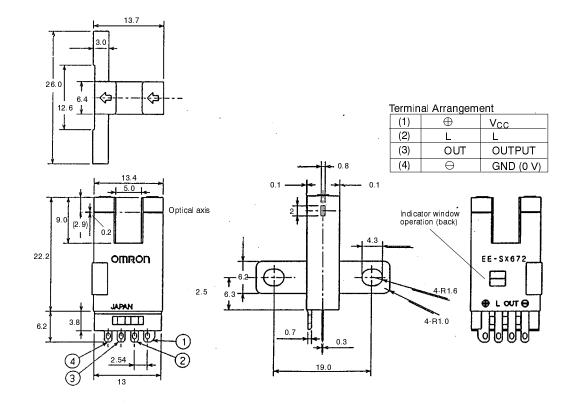
■ EE-SX674, EE-SX474





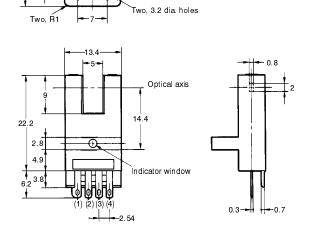
■ EE-SX672, EE-SX472





■ EE-SX673, EE-SX473



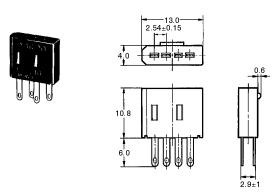


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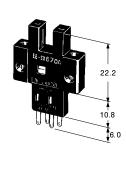
Terminal Arrangement

(1)	\oplus	V _{CC}
(2)	L	L
(3)	OUT	OUTPUT
(4)	Θ	GND (0 V)

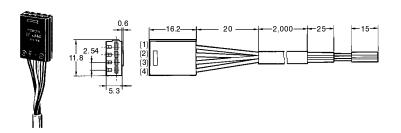
■ EE-1001 CONNECTOR



■ EE-SX67 + EE-1001



■ EE-1006 CONNECTOR WITH CABLE



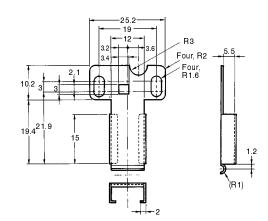
Terminal Arrangement

(1)	Red (Brown)	\oplus	vcc
(2)	Yellow (Pink)	L	L
(3)	White (Black)	OUT	OUTPUT
(4)	Black (Blue)	\ominus	GND (O V)

Note: IEC colors are shown in parentheses.

■ EE-1006A CONNECTOR HOLDER





Precautions

Refer to the the Technical Information Section for general precautions.

The sensing window is made of a polycarbonate resin which withstands chloride solvents and strong acids, but which is, however, soluble in strong alkali, aromatic hydrocarbons, and aliphatic hydrocarbonate chloride solvents.

The casing material uses a PBT resin which withstands chemicals and oil, but which is, however, soluble in strong acid or alkali solvents

The temperature of the terminals at the time of soldering must not exceed the following:

Item	Temperature	Permissible time	Remarks
Dip	260°C	10 sec	The portion be- tween the base of the terminals and the position 1.5
Iron	350°C	3 sec	mm from the ter- minal base must not be soldered.

The terminal base uses a polycarbonate resin, which could be deformed by excessive soldering heat.

NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.



OMRON CANADA, INC. 885 Milner Avenue Scarborough, Ontario M1B 5V8 416-286-6465